



VINEYARD Category: white, dry Grape variety: sauvignon blanc 100% (more Italian clones with loose cluster, than French) Source vineyard: Piere Geographical area: Friuli Isonzo Rive Alte Place: Mariano del Friuli (GO) Average planting age: 17 years Vine density: 6,000 ceppi/ha (2,428 vines/acre) Yield per hectar and per vine: 5,739 kg/ha (5,116 lbs/ac) and 0.95 kg/vine Layout: 2.40 x 0.70 m - 1.60 x 1 m Area: 11.45 ha (28.29 ac) in production Elevation: 33 m (108 ft) Exposure: North-South Training method: simple guyot Soils profile: medium deep, with moderate gravelpebbly texture, silica-rich clay mixed with conglomerate. Well drained Harvest period: 5th, 6th, 7th, and 8th September

VINIFICATION

De-stemming and crushing Pre-fermentation cold maceration: 8 °C (46 °F) Pre-fermentation cold settling Fermentation: $16 \div 19$ °C (61-66 °F) Yeast: selected strains Length of fermentation: 16 days Malolactic fermentation: not made Maturation: 8 months on the lees Clarification: non-agent natural in steel Bottling: 8th, 9th, and 12th June 2017 Bottle-ageing: 10 months

TECHNICAL DATA

Alcobol: 14.76 % Total acidity: 5.75 g/l pH: 3.17 Estimated peak of maturation: 8 years Estimated cellar life: 20 years